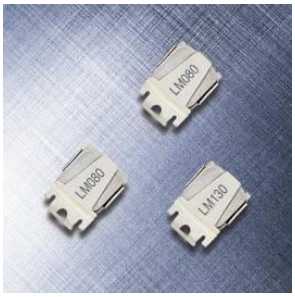
LM Series

Polymer PTC Devices – SMT

Features

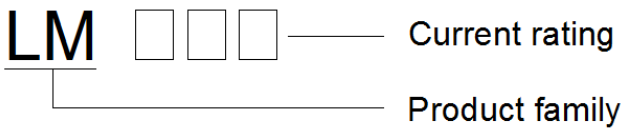
- Surface mount devices
- High voltage surge capabilities
- Agency Recognition: UL
- Lead-free and compliant with the European Union RoHS Directive (EU)2015/863

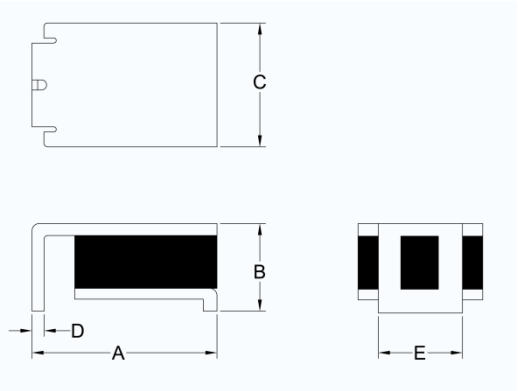


Product Dimension (mm)

Part number	A	B	C	D	E
	Min.	Max.	Min.	Max.	Min.
LM080	9.4	3.4	7.4	0.3	3.8
LM130	9.4	3.4	7.4	0.3	3.8

Marking system





Electrical Characteristics

Part number	I_H	I_T	Max. Time-to-trip		V_{max}	I_{max}	Pd_{typ}	R_{min}	R_{max}	R_{1max}
	(A)	(A)	Current (A)	Time (s)	(V)	(A)	(W)	(Ω)	(Ω)	(Ω)
LM080	0.080	0.160	1.00	0.80	250	3.0	1.00	14.0	22.0	40.0
LM130	0.130	0.260	1.00	2.50	250	3.0	3.00	6.5	12.0	20.0

IH=Hold current: maximum current at which the device will not trip at 25°C still air.
IT=Trip current: minimum current at which the device will always trip at 25°C still air.
Vmax=Maximum voltage device can withstand without damage at rated current.
Imax=Maximum fault current device can withstand without damage at rated voltage.
Max.Time-to-trip =Maximum time to trip(s) at assigned current.
Pdtyp=Typical power dissipation: typical amount of power dissipated by the device when in state air environment.
Rmin=Minimum device resistance at 25°C prior to tripping.
Rmax=Maximum device resistance at 25°C prior to tripping.
R1max= Maximum resistance of device when measured one hour post trip at 25°C.

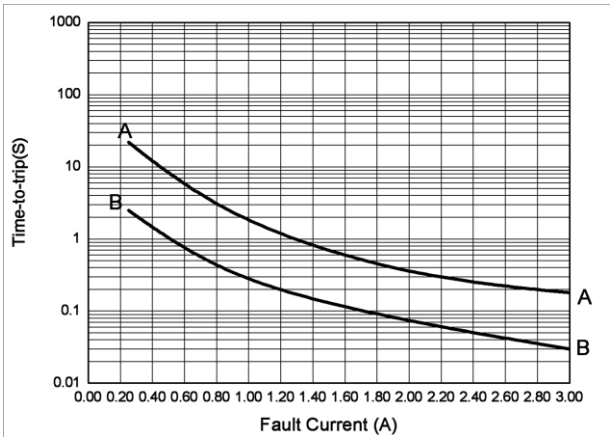
Thermal Derating

Part number	Maximum Ambient Temperature								
	-40	-20	0	25	40	50	60	70	85
LM080	0.124	0.110	0.095	0.080	0.066	0.059	0.051	0.044	0.033
LM130	0.208	0.182	0.156	0.130	0.104	0.091	0.078	0.065	0.045

Test Procedures And Requirements

Test	Test Conditions	Accept/Reject Criteria
Resistance	In still air @ 25°C	$R_{min} \leqslant R \leqslant R_{max}$
Time to Trip	Specified current, V_{max}, 25°C	T≤maximum Time to Trip
Hold Current	60min, at I_H	No trip
Trip Cycle Life	V_{max}, I_{max}, 20cycles	No arcing or burning
Trip Endurance	V_{max}, 15min	No arcing or burning

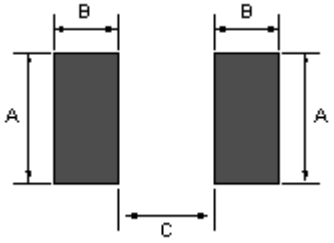
Typical Time-to-Trip Curves at 25°C

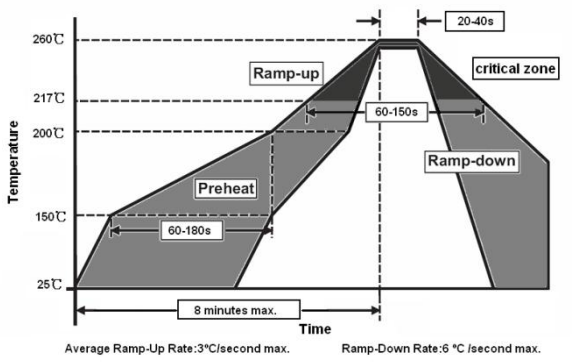


A=LM130

B=LM080

Solder Reflow Recommendations





Solder Pad Layouts

Part number	A	B	C
	(mm)	(mm)	(mm)
LM080	4.6	1.8	6.1
LM130	4.6	1.8	6.1

* Recommended reflow methods: IR, Vapor phase oven, hot air oven.

Notes:
If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.

● Packaging and Storage

Packaging

Bulk:
LM080~LM130……..1000pcs per bag

Tape & Reel:
LM080~LM130……...1500pcs per reel

Storage

The maximum ambient temperature shall not exceed 40°C. Storage temperatures higher than 40°C could result in the deformation of packaging materials. The maximum relative humidity recommended for storage is 70%. High humidity with high temperature can accelerate the oxidation of the solder plating on the termination and reduce the solderability of the components. Sealed plastic bags with desiccant shall be used to reduce the oxidation of the termination and shall only be opened prior to use. The products shall not be stored in areas where harmful gases containing sulfur or chlorine are present.

● Contact Information

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For additional information, please contact your local Sales Representative.
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Product Specification Statement

1.The product specification aims to provide users with a reference regarding various product parameters, performance, and usage. It presents certain aspects of the product's performance in graphical form and is intended solely for users to select product and make product comparisons, enabling users to better understand and evaluate the characteristics and advantages of the product. It does not constitute any commitment, warranty, or guarantee.

2.The product parameters described in the product specification are numerical values, characteristics, and functions obtained through actual testing or theoretical calculations of the product in an independent or ideal state. Due to the complexity of product applications and variations in test conditions and equipment, there may be slight fluctuations in parameter test values. WAYON shall not guarantee that the actual performance of the product when installed in the customer's system or equipment will be entirely consistent with the product specification, especially concerning dynamic parameters. It is recommended that users consult with professionals for product selection and system design. Users should also thoroughly validate and assess whether the actual parameters and performance when installed in their respective systems or equipment meet their requirements or expectations. Additionally, users should exercise caution in verifying product compatibility issues, and WAYON assumes no responsibility for the application of the product.

3.WAYON strives to provide accurate and up-to-date information to the best of our ability. However, due to technical, human, or other reasons, WAYON cannot guarantee that the information provided in the product specification is entirely accurate and error-free. WAYON shall not be held responsible for any losses or damages resulting from the use or reliance on any information in these product specifications. WAYON reserves the right to revise or update the product specification and the products at any time without prior notice, and the user's continued use of the product specification is considered an acceptance of these revisions and updates. Prior to purchasing and using the product, users should verify the above information with WAYON to ensure that the product specification is the most current, effective, and complete. If users are particularly concerned about product parameters, please consult WAYON in detail or request relevant product test reports. Any data not explicitly mentioned in the product specification shall be subject to separate agreement.

4.Users are advised to pay attention to the parameter limit values specified in the product specification and maintain a certain margin in design or application to ensure that the product does not exceed the parameter limit values defined in the product specification. This precaution should be taken to avoid exceeding one or more of the limit values, which may result in permanent irreversible damage to the product, ultimately affecting the quality and reliability of the system or equipment.

5.The design of the product is intended to meet civilian needs and is not guaranteed for use in harsh environments or precision equipment. It is not recommended for use in systems or equipment such as medical devices, aircraft, nuclear power, and similar systems, where failures in these systems or equipment could reasonably be expected to result in personal injury. WAYON shall assume no responsibility for any consequences resulting from such usage.

6.Users should also comply with relevant laws, regulations, policies, and standards when using the product specification. Users are responsible for the risks and liabilities arising from the use of the product specification and must ensure that it is not used for illegal purposes. Additionally, users should respect the intellectual property rights related to the product specification and refrain from infringing upon any third-party legal rights. WAYON shall assume no responsibility for any disputes or controversies arising from the above-mentioned issues in any form.

Cautions for Strap PTC

1.Operation beyond the maximum voltage or current may result in device damage and possible electrical arcing or flame.

2.The Hold current specified at different temperatures in the datasheet is the conventional performance of after one spot welding or injection. PTC can hold 1 hour at the current corresponding to different temperatures. But this current is not the condition that PTC can charging or discharging current for long time.

3.All resistance and the electronic characteristics specified in the datasheet are based on the test tested on the specified testing board which is after one spot welding or injection. The applicability needs to be verified because above parameters may be attenuated if customer has reflow process.

4.PTC is thermal sensitive device. It is recommended that no heat source devices be designed to around in order to reduce the outside heat source impact.

5.The packing of Strap PTC is spot-welding or injection. The spot welding position should not contact PTC directly, and the injection temperature should not be higher than 250^{o}C.

6.When assembling and applying PTC, the material mark and application parameters (Temperature, Time, and etc.) of all injection or plastic materials, like adhesives, silica gels and etc. should br verified to ensure the consistency between the products and the processing technology. Only it is confirmed that would not influent PTC then can be used.

7.When assembling and applying PTC, it is not recommended that using washer water or other cleaner to clean PTC. If it is required, it is necessary to verify the applicability of various cleaner, washer water and solvents, it is also confirmed that they will not affect the PTC performance. Chemicals that are known to have an effect on PTC include, but are not limited to, highly solubility and destructive organic compounds such as ethers, benzenes, ketones, and lipids. Placing the product in open environment for at least 24 hours to volatilize the residual solvents.

8.Please do not smash, clamp, pull, dent, twist and etc. to PTC during assembling process to avoid the performance degradation.

9.PTC is resettable protector, which shall not be used as switch. The hold current will reduced after repeated tripping.

10.In the application, It is recommended to reserve a certain space for the PTC, the reserved space is recommended not less than 20% of the PTC thickness.

11.Wayon low resistance SMD PTC humidity sensitivity grade 2, for sealed packaging. If customers find d amaged packaging in stock, they should isolate the product immediately; if there is surplus material, they need to restore the packaging status , and do sealed storage.

12.The Strap PTC shelf life of the Carbon Black series is 2 years after delivery, and LOWLOW series Strap PTC is 1 years after delivery. Please use it within the corresponding shelf life.

13.When the product is finally discarded, it can be treated as general electronic waste, and raw material compositions of PPTC can be referred to MSDS.